KPDES FORM 1

AI# 102936



-1-

IV. OWNER/OPERATOR INFORMATION					
A. Type of Ownership:					
Publicly Owned Privately Owned State Owned Both Public and Private Owned Federally owned					
B. Operator Contact Information (See instrument Plant Operator:	ructions)	Telephone Number:			
Roy Phillip Harris		606-679-1123			
Operator Mailing Address (Street):					
501 University Drive	<u></u>				
Operator Mailing Address (City, State, Zip Code): Somerset, KY 42503					
Is the operator also the owner? Yes \omega No \omega		Is the operator certified? If yes, list certification class and number below. Yes No No			
Certification Class:		Certification Number:			
Class 1		8522			
		Helium .			
V. EXISTING ENVIRONMENTAL PEI	DMITS				
Current NPDES Number:	Issue Date of Current Perm	nit:	Expiration Date of Current Permit:		
Number of Times Permit Reissued:	Date of Original Permit Iss	uance:	Sludge Disposal Permit Number:		
Number of Times Termin Nelssaud.	3				
Kentucky DOW Operational Permit #:	Kentucky DSMRE Permit	Number(s):			
Kentucky DOW Operational Fernite#.	Keinucky Bowine Terrine	rumoer(s).			
Which of the following additional environment	mental permit/registration	n categories will also a	pply to this facility?		
			PERMIT NEEDED WITH		
CATEGORY	EXISTING PER	MIT WITH NO.	PLANNED APPLICATION DATE		
Air Emission Source					
Solid or Special Waste					
Hazardous Waste - Registration or Permit					
VI. DISCHARGE MONITORING REP	ORTS (DMRs)				
			egular schedule (as defined by the KPDES e number of the DMR official and the DMR		
mailing address (if different from the prima					
A. DMR Official (i.e., the department,					
designated as responsible for submitti Division of Water):	ng DIMK forms to the	Roy Phillip Harris			
Division of water).		Roy I minip Harris			
DMR Official Telephone Number:		606-679-1123			
D. DMD Molling Address					
 B. DMR Mailing Address: Address the Division of Water will use to mail DMR forms (if different from mailing address in Section I.C), or 					
• Contact address if another individual, company, laboratory, etc. completes DMRs for you; e.g., contract laboratory address.					
Commercial and the international formation of the complete states for you, v.g., vontage modulos address.					
DMR Mailing Name:	Pulaski County Board of Education Attn: Roy Phillip Harris				
DMR Mailing Address:	Mailing Address: 501 Univeristy Drive				
DMR Mailing City, State, Zip Code: Somerset, KY 42503					

<u> </u>	and in the Form 1 instructions and enclose a check payable to "Kentucky State renewals, please include the KPDES permit number on the check to ensure proper regiven in the "General Instructions."
Facility Fee Category:	Filing Fee Enclosed:
	N/A

KPDES regulations require that a permit applicant pay an application filing fee equal to twenty percent of the permit base fee. Please

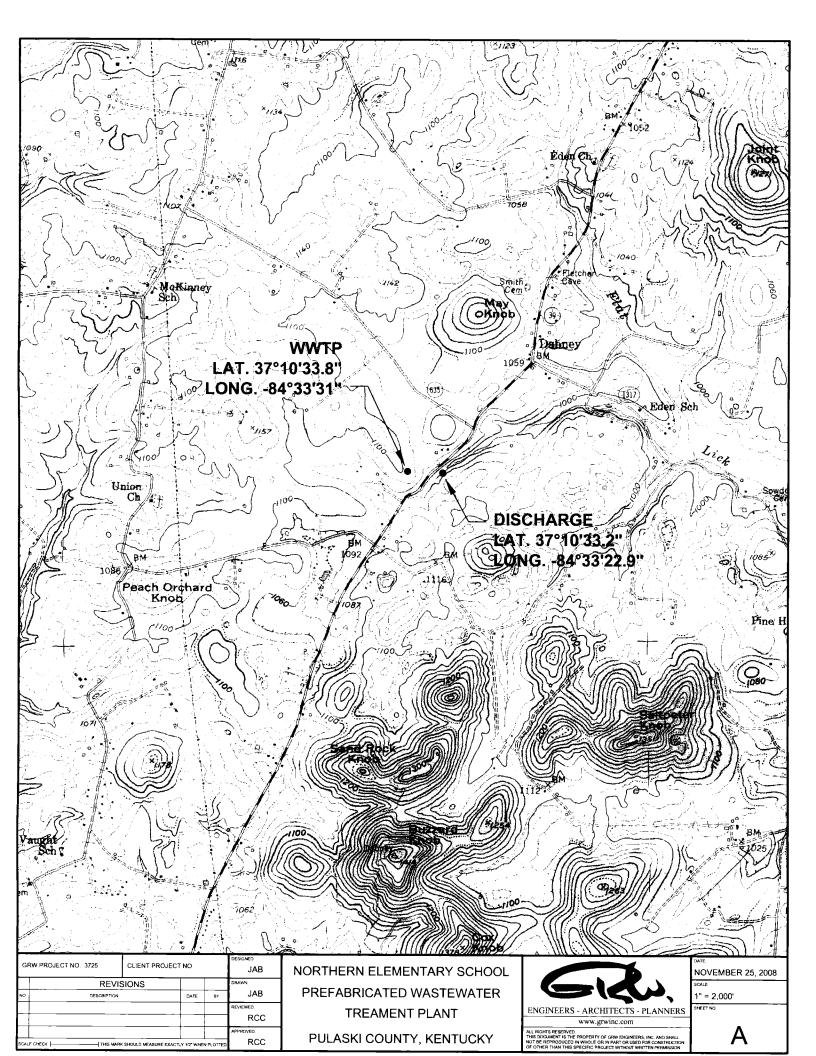
VIII. CERTIFICATION

VII. APPLICATION FILING FEE

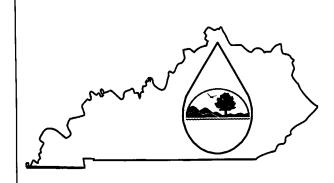
I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

NAME AND OFFICIAL TITLE (type or print):	TELEPHONE NUMBER (area code and number):
Mr. Ms. Steve Butcher, Assistant Superintendent	606-679-1123
SIGNATURE	DATE:
Steve Butcher Osst. Sunt	5-19-09

Return completed application form and attachments to: KPDES Branch, Division of Water, Frankfort Office Park, 14 Reilly Road, Frankfort, KY 40601. Direct questions to: KPDES Branch at (502) 564-3410.



KPDES FORM SC



KENTUCKY POLLUTANT DISCHARGE ELIMINATION SYSTEM

PERMIT APPLICATION

A complete application consists of this form and Form 1. For additional information, contact: KPDES Branch, (502) 564-3410.

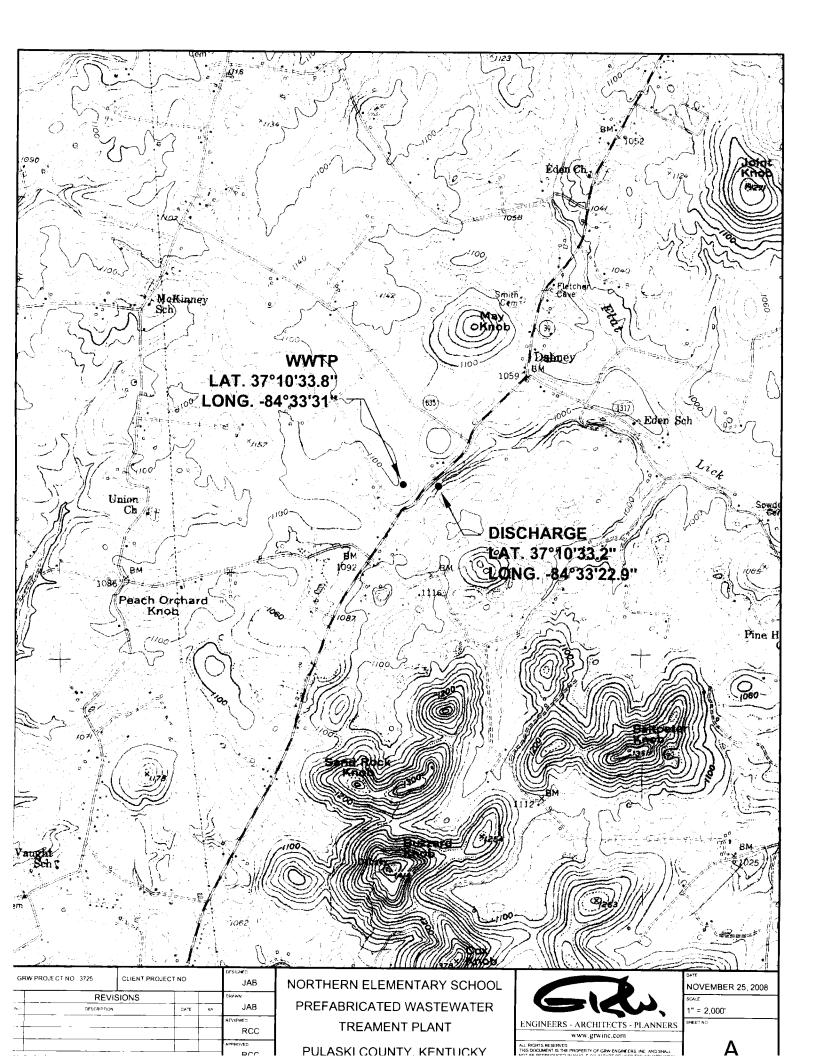
NAME OF FACIL	TY:								T
I. FACILITY DISCHARGE FREQUENCY				l A	AGENCY USE				
A. Do discharge(s) (Complete Item l	occur all year	? Yes 🛛	No 🗌				· · · · · · · · · · · · · · · · · · ·		_
B. How many days	per week?	5_							
II. A. Give the basi each for a total of 9	s of design for ,000 gallons p	r sizing of the per day	wastewater fa	ncility (see in	structions): 60	00 students an	nd faculty a	t 15 gallons per	day
B. If new discharge	er, indicate ant	icipated disch	arge date:	Aug	ıst 2010				
C. Indicate the desi	gn capacity of	f the treatment	system:	0.00) MGD				
III. Outfall Locat	ion (see instr	uctions)							
Outfall		LATITUDE			LONGITUDE			mia wilaen	, ,
(list)	Degrees	Minutes	Seconds	Degrees	Minutes	Seconds	RECEIV	ING WATER	(name)
1	37	10	33.2	-84	33	22.9	Unnamed Lick Cre	d tributary of F ek	'lat
									<u></u>
							1		
							ļ		
						<u> </u>			
Method used to obt				TIGGS	map coordina	4			

Clist Operation (list) Avg/Design Flow (include units) List treatment components List Code Table S	UTFALL NO.	other than domestic or sanitary is listed OPERATION(S) CONTRIB	UTING FLOW	TREATMENT	Γ
***See attached specification			Avg/Design Flow	List treatment components	List Codes from Table SC-1
Disinfection 2-F Activated Sludge 3-A		Sanitary wastewater	9,000 gallons/day	Equalization	1-Y
Activated Sludge 3-A Discharge to surface water 4-A Sludge Hauled to Somerset WWTP Oil field waste		***See attached specification		Dechlorination	2-E
Discharge to surface water 4-A				Disinfection	2-F
Sludge Hauled to Somerset WWTP				Activated Sludge	3-A
7. Check the type(s) of wastewater discharged. □ Domestic (60% or more sanitary sewage) □ Oil field waste □ Noncontact cooling water □ Other (list): 71. Does all water used at facility (except for human consumption) flow to a treatment plant? □ Yes □ No 71. Discharge to other than surface waters. Check appropriate location: □ Publicly-owned lake or impoundment Name of lake: □ Publicly-owned treatment works (POTW). Name of POTW: □ Land application of Effluent □ Surface injection (Check term and identify on map) □ lateral field; □ sinkhole; □ sinking stream; □ deep well □ Closed Circuit (Check appropriate term) □ Holding tank; □ Mechanical evaporation; □ Waste impoundment with Check the metals present in the discharge if applicable and indicate the quantity discharged per year. (Indicate under the part of the proper □ Silver □				Discharge to surface water	4-A
Domestic (60% or more sanitary sewage)	,		i		
Domestic (60% or more sanitary sewage)					
Domestic (60% or more sanitary sewage)					
Publicly-owned lake or impoundment Name of lake: Publicly-owned treatment works (POTW). Name of POTW: Land application of Effluent Surface injection (Check term and identify on map) lateral field; sinkhole; sinking stream; deep well Closed Circuit (Check appropriate term) Holding tank; Mechanical evaporation; Waste impoundment WIII. Check the metals present in the discharge if applicable and indicate the quantity discharged per year. (Indicate un Antimony Copper Silver Silv	_	•	_		
Publicly-owned treatment works (POTW). Name of POTW: Land application of Effluent Surface injection (Check term and identify on map) ☐ lateral field; ☐ sinkhole; ☐ sinking stream; ☐ deep well Closed Circuit (Check appropriate term) ☐ Holding tank; ☐ Mechanical evaporation; ☐ Waste impoundment WIII. Check the metals present in the discharge if applicable and indicate the quantity discharged per year. (Indicate under the property of the pr	□ None	estic (60% or more sanitary sewage)	Other (list)):] No
Land application of Effluent Surface injection (Check term and identify on map) ☐ lateral field; ☐ sinkhole; ☐ sinking stream; ☐ deep well Closed Circuit (Check appropriate term) ☐ Holding tank; ☐ Mechanical evaporation; ☐ Waste impoundment WIII. Check the metals present in the discharge if applicable and indicate the quantity discharged per year. (Indicate un Antimony ☐ Copper ☐ Silver ☐ The Winter ☐ T	☐ Nonc	estic (60% or more sanitary sewage) contact cooling water ter used at facility (except for human	Other (list):] No
Surface injection (Check term and identify on map)	✓ Dom✓ None✓ Does all wat✓ II. Discharge t	estic (60% or more sanitary sewage) contact cooling water ter used at facility (except for human o other than surface waters. Check	Other (list):] No
Closed Circuit (Check appropriate term) Holding tank; Mechanical evaporation; Waste impoundment VIII. Check the metals present in the discharge if applicable and indicate the quantity discharged per year. (Indicate un Antimony Copper Silver	☐ Dom ☐ None ☐ None ☐ Does all wat ☐ Discharge t ☐ Publ	estic (60% or more sanitary sewage) contact cooling water ter used at facility (except for human o other than surface waters. Check a	Other (list) n consumption) flow to appropriate location: Name of lake:):] No
VIII. Check the metals present in the discharge if applicable and indicate the quantity discharged per year. (Indicate un Antimony Copper Silver	Dom None I. Does all wat II. Discharge t Publ Publ	estic (60% or more sanitary sewage) contact cooling water eer used at facility (except for human o other than surface waters. Check icly-owned lake or impoundment icly-owned treatment works (POTW).	Other (list) n consumption) flow to appropriate location: Name of lake:):] No
Antimony Copper Silver	□ Dom □ Nonc	estic (60% or more sanitary sewage) contact cooling water ter used at facility (except for human o other than surface waters. Check a icly-owned lake or impoundment icly-owned treatment works (POTW). I application of Effluent	Other (list) n consumption) flow to appropriate location: Name of lake: Name of POTW:): • a treatment plant? ⊠ Yes □	
	Dom Nonce Nonce Nonce Nonce	estic (60% or more sanitary sewage) contact cooling water eer used at facility (except for human o other than surface waters. Check a icly-owned lake or impoundment icly-owned treatment works (POTW). I application of Effluent face injection (Check term and identify	Other (list) n consumption) flow to appropriate location: Name of lake: Name of POTW:); • a treatment plant? ⊠ Yes □ • d; □ sinkhole; □ sinking stream;	deep well
til A see til	Dom None I. Does all wat II. Discharge t Publ Publ Surf Clos	estic (60% or more sanitary sewage) contact cooling water ter used at facility (except for human to other than surface waters. Check a icly-owned lake or impoundment icly-owned treatment works (POTW). I application of Effluent face injection (Check term and identify sed Circuit (Check appropriate term)	Other (list) In consumption) flow to appropriate location: Name of lake: Name of POTW: On map) lateral field Holding tank; M	d; ☐ sinkhole; ☐ sinking stream; echanical evaporation; ☐ Waste in	deep well
Arsenic Lead Infantum Beryllium Mercury Zinc	Dom Nonc I. Does all wat II. Discharge t Publ Publ Surf Clos III. Check the	estic (60% or more sanitary sewage) contact cooling water ter used at facility (except for human to other than surface waters. Check is cicly-owned lake or impoundment cicly-owned treatment works (POTW). If application of Effluent face injection (Check term and identify fixed Circuit (Check appropriate term) metals present in the discharge if ap timony	Other (list) In consumption) flow to appropriate location: Name of lake: Name of POTW: on map) lateral field Holding tank; M oplicable and indicate t	d; sinkhole; sinking stream; echanical evaporation; Waste in the quantity discharged per year.	deep well mpoundment (Indicate units).

IX. INTERMITTENT DISCHARGES (C	omplete this section fo	or intermittent discha	rges.)		
		(If bypass points are indicated, information below must be completed for each bypass.)			
Check when bypass occurs:	☐ Wet	Weather	Dry Weather		
Check when bypass occurs.					
Give the number of bypass incidents		per year	per year		
Give average duration of bypass		hours	hours		
Give average volume per incident		1,000 gallons 1,000 ga			
Give reason why bypass occurs:					
B. Number of Overflow Points: (If o	discharge is from an ov	erflow point the inform	nation below must be completed.)		
Check when overflow occurs:		Weather	Dry Weather		
Give the number of overflow incidents:		per year	per year		
Give average duration of overflow:		hours	hours		
Give average volume per incident:		1,000 gallons	1,000 gallons		
C. Number of seasonal discharge points					
Give the number of times discharge occu	rs per year				
Give the average volume per discharge o	ccurrence (1,000 gallons)			
Give the average duration of each dischar	rge (days)			
List month(s) when the discharge occurs					
X. AREA SERVED (see instructions)					
NAME		ACTU	AL POPULATION SERVED		
Northern Elementary School		600 students and facu	ılty		

TOTAL BOD	III ATION SERVED	600			

XI. COOLING WATER ADDITIVE			
Additive	Composition	on C	Concentration (mg/l)
N/A			
A. Indicate results of analysis for po		O FOR TESTING**	
A. Indicate results of analysis for population POLLUTANT/PARAMETER	MAX DAILY VALUE	AVG DAILY VALUE	NUMBER OF SAMPLES
BOD ₅			
TOTAL SUSPENDED SOLIDS			
FECAL COLIFORM			
TOTAL RESIDUAL CHLORINE			
OIL AND GREASE			
CHEMICAL OXYGEN DEMAND		TAMAN PROPERTY OF THE PROPERTY	
TOTAL ORGANIC CARBON			444
AMMONIA		- 448	
DISCHARGE FLOW			
РН			
TEMPERATURE (WINTER)			
TEMPERATURE (SUMMER)			
B. Frequency and duration of flow:			
XIII. CERTIFICATION I certify under penalty of law that this with a system designed to assure that q of the person or persons who manage to the person of the person or persons who manage to the person of the person of the person or persons who manage to the person of the p	ualified personnel properly gathe	r and evaluate the information	submitted. Based on my inquiry
submitted is, to the best of my knowle submitting false information, including	dge and belief, true, accurate, an	d complete. I am aware that the	here are significant penalties for
NAME AND OFFICIAL TITLE (type	or print):	TELEPHONE NUMBER	R (area code and number):
Mr. Ms. Steve Butcher, Assis	stant Superintendent	606-679-1123	
Stew Bulling	cost Sust	DATE 5 - 19 - 0	09



SECTION 221315 - PREFABRICATED WASTEWATER TREATMENT PLANT

PART 1 - GENERAL

1.01 SCOPE OF WORK

- A. This Section describes the requirements for a concrete prefabricated wastewater treatment plant as described herein and as indicated on the drawings. The contractor shall furnish all labor, materials, equipment, services and incidentals required to fabricate, install, test and place into operation an extended aeration concrete prefabricated wastewater treatment plant that meets all the current regulations of the Environmental Protection Agency office having jurisdiction for this project.
- B. The plant shall be capable of treating 9000 gallons of domestic waste to meet the following effluent limit:

	May 1 – Oct. 31	Nov. 1 – to Apr. 30
CBOD ⁵	10 mg/l	10 mg/l
Suspended Solids	30 mg/l	30 mg/l
Ammonia Nitrogen	2 mg/l	5 mg/l
Dissolved Oxygen	7 mg/l	7 mg/l

1.02 RELATED WORK SPECIFIED ELSEWHERE

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- B. Related Sections: The following Sections contain requirements that relate to this Section:
 - 1. Division 26 Section "Electrical",
 - 2. Division 22 Section "Valves" for gate, globe, ball, butterfly, and check valves.

1.03 SUBMITTALS

- A. General: Submit each item in this Article according to the Conditions of the Contract and Division 1 Specification Sections.
- B. Product Data including rated capacities, furnished specialties, accessories, and installation instructions for each piece of equipment that comprise the treatment plant. Such items include but are not limited to the following:
 - 1. Blowers indicate operating point on published performance curve.
 - 2. Pumps indicate operating point on published performance curve.
 - 3. Chemical Feed Equipment
 - 4. Tankage Each type and construction materials
 - 5. A Complete bill of materials

- 6. Detailed Motor Data for each motor used on equipment above including voltage, insulation class, NEMA design type, service factor, power factor and efficencies for 50%, 75%, and 100% full load.
- 7. Control panel fabrication drawings with wiring diagrams.
- C. Shop Drawings detailing the entire plant layout including interconnecting piping, dimensions, anchor bolt locations, interconnecting electrical wiring plan, grating locations tankage elevations, weights of all equipment.
- D. Operation and Maintenance instructions.

1.04 QUALITY ASSURANCE

A. Single Source Responsibility: The entire plant shall be furnished and installed by one single source supplier.

1.05 SYSTEM DESCRIPTION

A. The Contractor shall furnish one pre-cast concrete sewage treatment plant designed on an activated sludge process of extended aeration. The completed system shall be capable of treating 9,000 gallons per day of domestic sewage. The complete system shall include all necessary equipment for efficient plant operation. The manufacturer must have similar systems installed and in operation for a minimum of 5 years.

1.06 EXTRA MATERIALS

A. Maintenance Stock: Furnish a sufficient quantity of chemicals for initial system startup and for preventive maintenance and operation for one year from Substantial Completion Date.

1.07 WARRANTY

A. The sewage treatment plant shall be warrantied against defective material and workmanship for a period of one year from the date of the project's substaintial completion.

1.08 OWNER TRAINING

A. Provide Owner training in the operation of the plant.

1.09 TRAINING SUPERVISION

- A. The package plant manufacturer shall furnish a qualified training supervisor to train the Owner's employees in the proper operation and maintenance of the package plant. The training supervision shall be in addition to the installation supervision and start-up.
- B. The training supervisor will be required for two working days. The training period shall not begin until after the completion of the installation and successful start-up.
- C. The Contract price shall include the training services of the training supervisor for 2 working days in two separate visits.

D. The approved operation and maintenance manuals shall be available and used during the instruction of the Owner's representatives.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide a Besco Concrete Prefabricated Wastewater Treatment Plant Model #BCP-100, or approved equal.

2.02 NON-CORROSIVE CONSTRUCTION

A. The complete system shall be constructed of materials that are not affected by the corrosive effect of the sewage. All tankage shall be concrete, piping shall be hot dipped galvanized and submerged baffles and miscellaneous metal items shall be constructed of aluminum.

2.03 AERATION CHAMBER

A. The aeration chamber shall be designed to allow for a minimum of 24 hour retention based on the average daily flow of domestic sewage with a 5 day B.O.D. not to exceed 200 PPM. The total aeration tank capacity less fillets shall be 9,000 gallons. Air is supplied to the chamber by means of air diffusion in the amount of 2,600 cubic feet per pound of applied B.O.D.

2.04 AIR DIFFUSION

- A. Air shall come into contact with the sewage by means of a 1.25" diffuser drop suspended in the aeration tank. An air distribution manifold shall be installed on the longitudinal center of the tank with diffuser drop assembly connected thereto.
- B. Each diffuser drop assembly shall be equipped with an air regulating and/or shutoff valve and disconnecting union. The diffusers shall be parallel to and near the bottom for optimum mixing of vessel contents.

2.05 CLARIFIER

- A. The clarifier chamber shall be designed to offer effective settling conditions and a continuous return of sludge to the aeration chamber. The clarifier shall be hopper bottomed with a bottom area of 1 square foot and side slopes of 60 degrees to the horizontal. A baffle shall be provided at the inlet to the clarifier to prevent turbulence and short circuiting.
- B. Each hopper shall be equipped with an air induced sludge lift that will return the settled material back to the head of the aeration chamber. The rate of return of sludge is controlled by a valve on the air induction line.
- C. Provide a surface skimmer near the center of the chamber to remove any excessive amounts of greases or oil that may be encountered in the settling chamber. The skimmed material shall be returned to the aeration chamber by means of a 2" galvanized pipe. The rate of return shall be controlled by a valve on the air induction line.

2.06 EFFLUENT WEIR TROUGH

A. The treated water, after being clarified shall exit the system via an aluminum double edge serrated weir. The weir shall be baffled in such a manner as to prevent floating solids from exiting the plant.

2.07 TOTAL AIR REQUIREMENTS

Air required for BOD

9,000 GPD x 1.67 lbs/BOD/1000 gallons = 15.03 lbs. BOD

15.03 Lbs. BOD x 2600 cu. Ft./1440 min. /day = 27.13 CFM

Air required for Ammonia Nitrogen (when required)

 $9,000 \text{ GPD x } 0.25 \text{ lbs./NH}_3/1000 \text{ gallons} = 2.25 \text{ lbs. NH}_3$

2.25 Lbs. NH₃ x 7500 cu. Ft./1440 min./day = 11.72 CFM

Other Air requirements

2 Sludge returns x 7 CFM = 14 CFM

1 Skimmer x 7 CFM = 7 CFM

2000 Gallon sludge holding tank x 4 CFM/1000 gal. = 8 CFM

Post aeration = 4 CFM

Total air requirement = 71.89 CFM

2.08 AIR BLOWERS AND MOTOR ASSEMBLY

- A. Two blower/motor units shall be supplied to provide process air to the aeration tanks. Each blower shall have the following characteristics: 75 CFM at 4 PSI. Units shall be of the rotary, positive displacement type equal to Roots Model URAI-33. Units shall be driven by a 3 HP, 1750 RPM, 480 volt, three phase, 60 HZ open drip proof motor. Each blower/motor assembly shall be mounted on a common steel base with a v-belt drive and pulley arrangement. The blower shall be equipped with an air intake muffler, filter, and pressure relief valve located on the air supply line. The entire assembly shall be located in a hinged, lockable, weather tight blower/motor housing. The housing shall be hinged to a steel base and louvered at opposite ends for ventilation. The blower base shall be mounted on vibration isolators. Provide one extra gallon of paint that matches the housing cover.
- B. Provide one flow equalization blower and motor assembly. The unit shall provide 20 CFM of air at 4 PSI. The blower shall be driven by a 1 HP, 480 volt, three phase, open dripproof motor. Blower shall be mounted, covered and accessorized as described for the aeration tank blowers.

2.09 MAIN CONTROL SYSTEM

- A. Provide a control panel in a NEMA 3R enclosure with inner door for mounting of operator's devices. The panel shall house all necessary starters, programmable timers, relays, to automatically control the operation of the sewage treatment system. Only one control panel shall be furnished for the entire plant system. Starters shall be provided for all blowers and pumps within the panel. The program timers shall have the capability to operate the treatment system when required and as determined by the variation in the daily rate.
- B. Provide HOA selector switchs for each blower. In Hand position the blower shall operate continusly. In Automatic position the blower shall operate via a programmable time.
- C. Each starter shall be equipped with a circuit breaker, magnetic starter (NEMA class), overload relays. Provide a run light, selector switch, and elapsed time meter in the deadfront inner panel door. All duplex or stand-by equipment shall be designed so that it may be operated by devices within the control system.
- D. Control panel shall be equipped with a main circuit breaker, fused control transformer, and inner wireways for conductor separation and routing.
- E. The FEQ tank controls shall be located in the main control enclosure. A circuit breaker and magnetic starter with 3 leg overload protection shall be provided for each pump and blower. An alternating relay shall be provided to alternate the pumps on override condition. An interlock relay shall be provided to automatically reconnect the control circuit in case of circuit breaker trip on one pump. HOA switches shall be provided for each pump and blower. When the HOA switch is in the "auto" position, the blower will shut down when low water level is reached. A terminal strip shall be provided for connecting pump and control wires. Additional terminals shall be provided to connect alarm and thermal protector.

F. Level Controls

- 1. Sealed float type mercury switches shall be provided to control sump level and alarm signal. The mercury tube switches shall be sealed in a solid polyurethane float for corrosion and chock resistance. The support wire shall have a heavy neoprene jacket and a weight shall be attached to the cord above the float to prevent sharp bends in the cord when the float operates under water.
- 2. The float switches shall include a low water level "off" switch, which will turn off both pump and the blower; a lead pump/blower "on" switch, a "lag" pump on switch, and a high water "alarm" switch.
- 3. The switches shall be set with the "off' float at 9-inches of water, the lead pump/blower "on" switch shall be set at 12 inches of water, the "lag" pump on switch shall be set at 8 feet of water, and the high water "alarm" switch at 8'-6" of water.

2.10 GRATING

A. Provide 100% coverage grating over all open areas of the wastewater treatment plant. Grating shall be Type 19 W-4, or equal,. Bearing bar shall be 1/8" X 1" on 1 3/16" centers. Grating shall

be capable of supporting a concentrated load of 220 lbs. and a maximum uniform loading of 56 lbs. per square foot with a minimum of deflection.

2.11 CONCRETE

A. Tanks shall be constructed of reinforced precast concrete with a compression strength of 4,500 PSI @ 28 days.

2.12 TRASH TRAP

A. A separate 1500 gallon trash accumulation trap of precast concrete shall be provided and installed. The trash trap shall be constructed so that coarse heavy solids and grit shall be separated from the flow stream by settling to the bottom of the tank. Lighter solids such as grease and other floatable solids shall rise to the surface to separate from the flow stream. The treatable solids will break-up and re-enter the flow stream and discharge to the treatment plant for further treatment. The inlet and outlet of the tank will be properly baffled.

2.13 FLOW EQUALIZATION CHAMBER - "FEQ"

- A. The sewage treatment plant shall be provided with a 5000 gallon aerated influent "FEQ" flow equalization (surge) chamber as an integral part of the tankage.
- B. The contents of the "FEQ" chamber shall be kept fresh by aeration. Air is to be supplied by a separate surge blower and shall be adjustable.

2.14 SURGE PUMPS

- A. The duplex surge pump shall be guide rail mounted and shall be Ebara Model 50DWXU6.4, 1/2 hp, 480 volt, 3-phase, 60 Hz.
- **B.** The surge system shall be fitted with an adjustable recirculation box. The box shall be supplied with adjustable weir plates allowing the influent rate to be adjusted to a nominal flow rate not to exceed 30 GPM.

2.15 FIXED FILM ADVANED TREATMENT SYSTEM (PATENT NO. 4,929,349)

- A. Contractor shall furnish and install ready for operation, two Model FFR-60 Fixed Film Reactor advanced wastewater treatment systems. The system shall be comprised of the following major components.
 - Wedge wire media deck and aluminum frame.
 - Fixed film media and support frame.
 - Pre-aeration system.
 - Recirculation pump.
 - Cell drain pump.
 - Automatic controls.
 - Aluminum baffles and weirs.
- B. Fixed Film Reactor Cell: Each cell shall consist of wedge wire deck and FFR layer.

The wedge wire media deck shall be comprised of 12" square plastic wedge wire media panels suitably framed and supported by aluminum channels. The wedge wire deck shall be mounted on top of the fixed film media and shall be held in place by aluminum angle.

The fixed media stage shall consist of a minimum of 60 cu. ft. of Besco Pac CF 1200 (10 mil) media consisting of a minimum of 69 sq. ft. surface area/cu. ft. volume.

- C. Operation Conditions: The advanced treatment system shall be capable of treating secondary domestic treatment plant effluent at a rate of 9000 GPD of 40 PPM BOD5 secondary effluent based on composite samples of the average daily flow. The total flow will be treated by 2 filter cells, each having 60 sq. ft. surface area at an average rate of 150 GPD/sq. ft.
- D. Inlet/Preaeration Chamber: Each cell shall be complete with an inlet/preaeration chamber containing drain pump and fine bubble diffusers.

The fine bubble diffusers aerate to a point of saturation, which maintains aerobic conditions throughout the cell.

15 CFM per cell of air shall be supplied by the main plant blower to operate the diffusers and air lift recirculation pump.

The submersible drain pumps will be sized to pump contents to the plant flow equalization tank. The pump shall be stainless steel, Ebara Model 50DWXU6.4 and shall pump 53 GPM at 15 ft. TDH, and shall be 1/2 hp, 480 volt, 3 phase.

E. Automatic Controls: the system will be provided with automatic controls, including; circuit breaker, motor contactor, H-O-A switch and time clock. Controls shall be located in the main plant control panel.

The H-O-A switch (hand-off-auto) will permit the manual draining of the cell when the operator deems necessary.

2.16 CHLORINATION/DECHLORINATION CHAMBER

A. Chlorination Chamber: A baffle type chlorine contact chamber shall be provided. The contact chamber shall be installed as indicated on the plans.

The chlorine contact chamber shall be sized for a minimum of 60 minutes retention and have a capacity of 375 gallons. Baffles shall be provided to prevent short circuiting.

The chlorination equipment shall consist of _1_ solid tablet type feeders, EIC Model 1000. The chlorinators shall have the capacity of disinfecting the effluent from the wastewater treatment system. The chlorinator shall be mounted at the inlet end of the chlorine contact tank at the location shown on the drawings.

B: Post Aeration: Post aeration shall be provided by the main plant blowers and shall be located in the dechlorination chamber.

C. Dechlorination: A dechlorination chamber shall be provided as an integral part of the chlorination chamber as indicated on the plans. The dechlorination chamber shall be sized for a minimum of 25 minutes retention and have a capacity of 160 gallons.

The dechlorination equipment shall consist of 1 tablet type feeders, EIC Model 1000. The dechlorinators shall have the capacity of removing the chlorine residual from the wastewater effluent. The dechlorinators shall be mounted as indicated on the plans.

2.17 SLUDGE HOLDING TANK

A. The sewage treatment system shall be provided with a _2,000_ gallon sludge holding tank. The air required shall be provided by the main plant blower units. The main blower air supply shall be increased by 4 CFM per 1000 gallons of sludge holding tank volume.

The sludge holding tank shall be separate from the main tankage and easily accessible for pumping.

PART 3 - EXECUTION

3.01 INSTALLATION

A. The prefabricated treatment system components shall be factory assembled with all components required for installation on site by the Manufacturer. Contractor shall provide all excavation, backfill, and connections of effluent, influent, and electrical to make a complete operational plant.

3.02 START UP SERVICES

- A. The manufacturer shall provide the services of a qualified engineer or technician to place the plant in operation. The Contractor shall assist the manufacturer by starting up and operating all support systems such as the potable water and electric power. The services provided by the manufacturer shall include at least the following:
 - 1. Check equipment alignment and ensure there are not internal stresses.
 - 2. Check aeration and chemical feed system to ensure proper operation.
 - 3. Remove all storage lubricants and replace with the proper lubricants. Grease all bearings.
- B. Start-up services shall be considered completed when the manufacturer and Contractor have demonstrated that the units are operating optimally and without mechanical problems. Only after start-up and debugging are complete that the requirements of training supervision can begin.

3.03 SPARE PARTS

- A. The following spare parts shall be provided:
 - 1. Two sets of belts for each blower drive.
 - 2. Two sets of bearings for each blower.
 - 3. One year supply of lubricants for all blowers.
 - 4. One gallon of matching paint for all equipment housings.

END OF SECTION